

SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

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# **VISICERS**

**Using Your Setup Instructions DESIGNS** The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is VERY IMPORTANT.

## **Cleaning and Packing Your Display** 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only

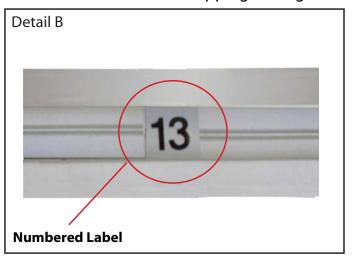
- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



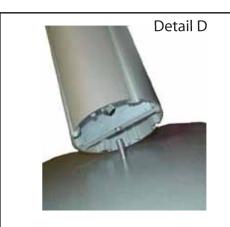
Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



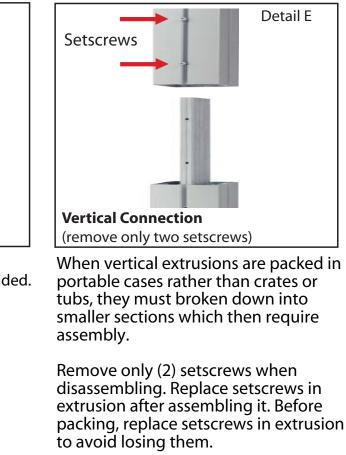
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



**Base Plate Connection** 

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.

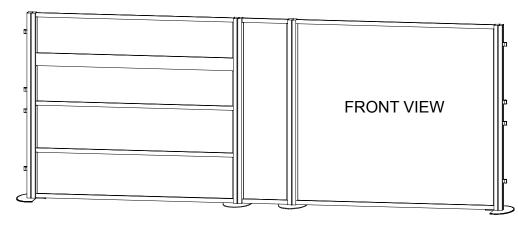


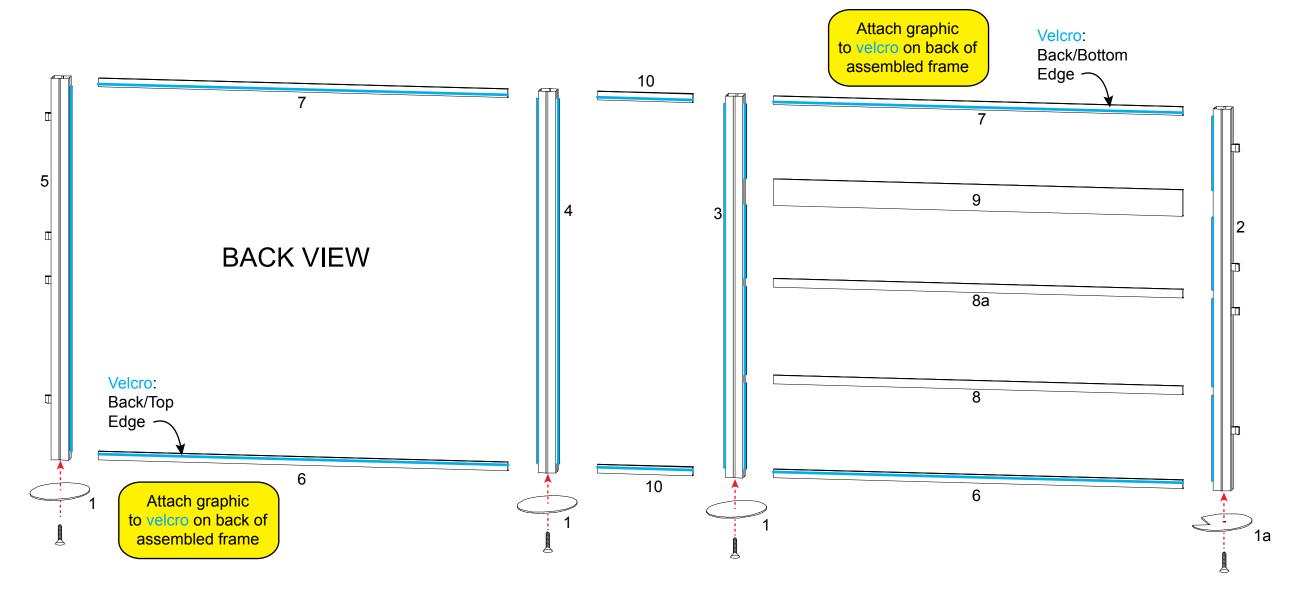


Item	Qty.	Description
1/1a	3/1	Oval Baseplate with Notch
2	1	80" Q914 Square Vertical Extrusion
3	1	80" Q914 Square Vertical Extrusion
4	1	80" Q914 SquareVertical Extrusion
5	1	80" Q914 SquareVertical Extrusion
6	2	86" Z45 Horizontal Extrusion w/ velcro
7	2	86" Z45 Horizontal Extrusion w/ velcro
8/8a	1/1	86" Z45 Horizontal Extrusion
9	1	86" Monitor Mounting Plate
10	2	20" Z45 Horizontal Extrusion

### Steps:

- Connect base plate [1a] to vertical extrusion [2].
  Connect remaining base plates [1] to vertical
- extrusions [3, 4, & 5].
- 3) Attach horiztonal extrusions [6, 7, 8, & 9] between vertical extrusions [2] & [3].
- 4) Attach horizontal extrusions [6 & 7] between vertical extrusions [4] & [5].
- 5) Connect horizontal extrusions [10] between vertical extrusions [3] & [4].
- 6) Attach graphics to backside of frame.



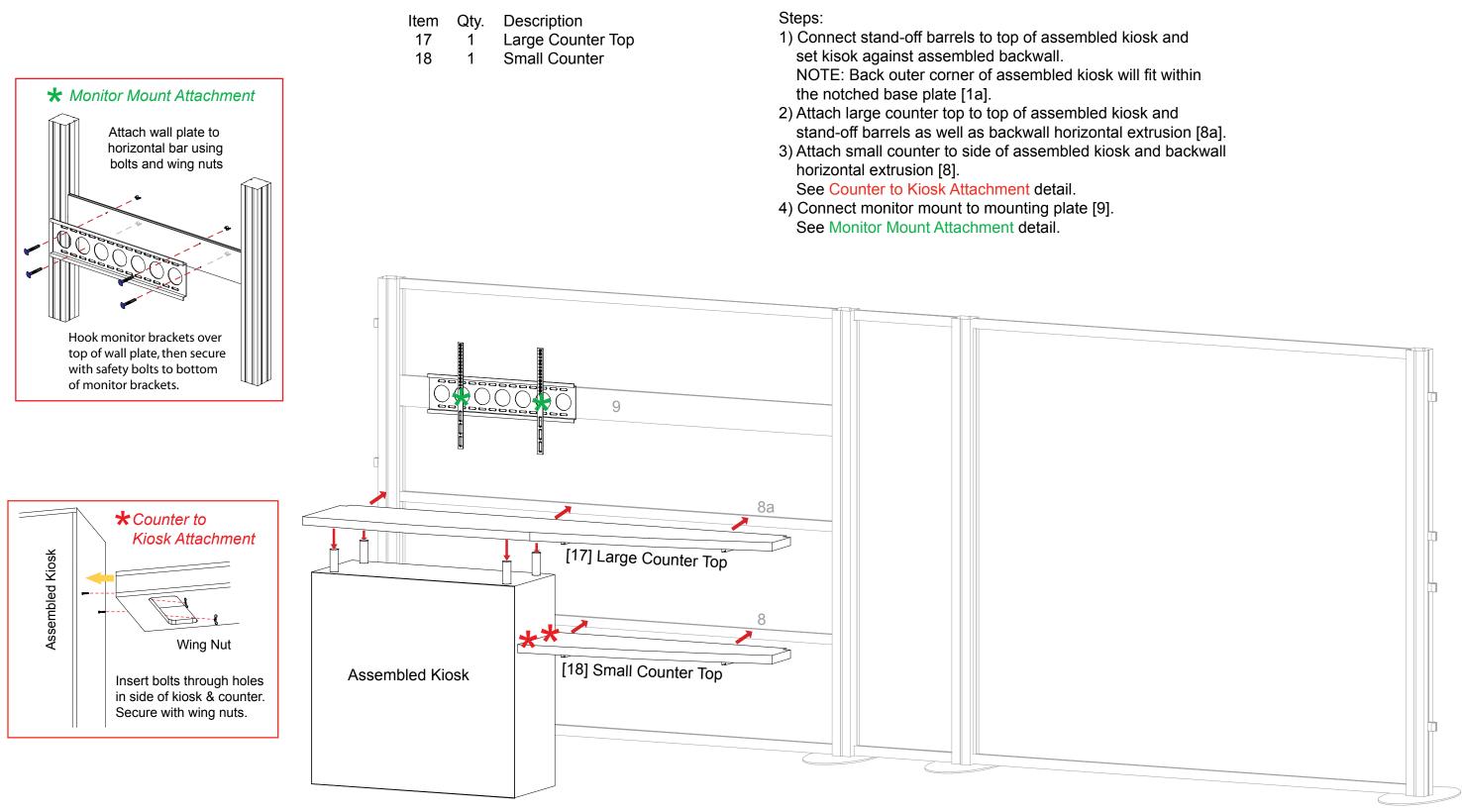


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

When assembled

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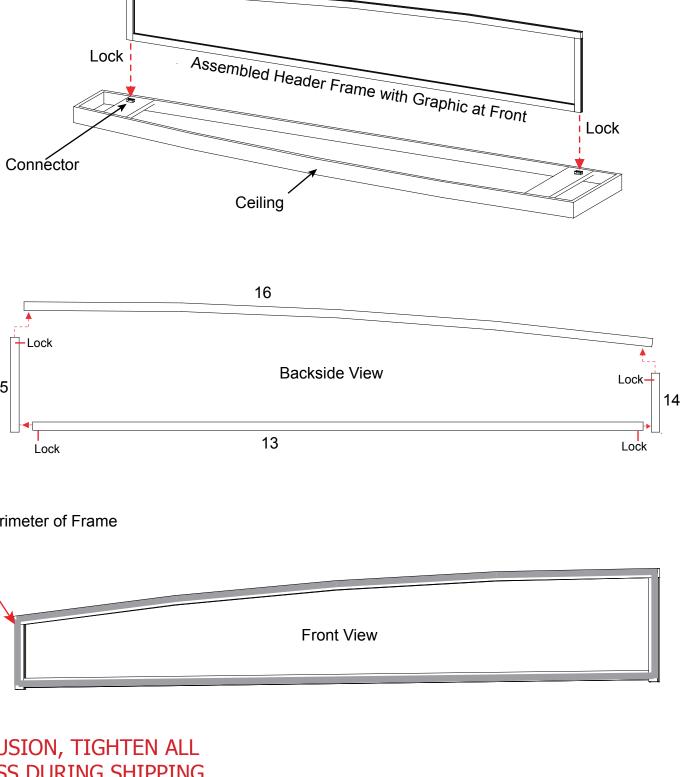
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

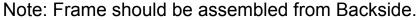
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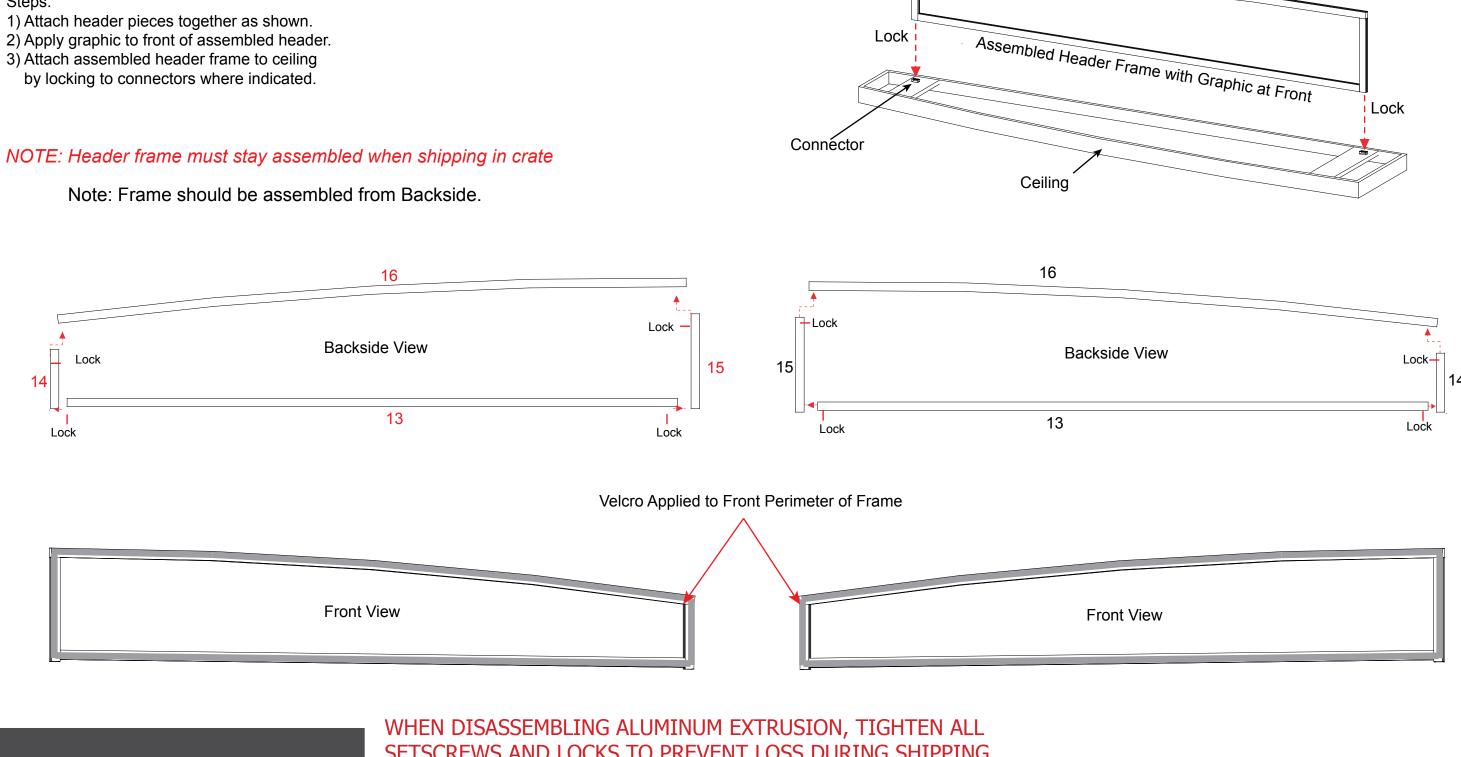
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Item	Qty	Description
13/ <mark>13</mark>	1/1	90" Lower Horizontal Extrusion
14/ <mark>14</mark>	1/1	8.75" Tapered cut Vertical Extrusion
15/ <mark>15</mark>	1/1	14" Tapered cut Vertical Extrusion
16/ <mark>16</mark>	1/ <mark>1</mark>	93" Curved Horizontal Extrusion

### Steps:







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Step 3

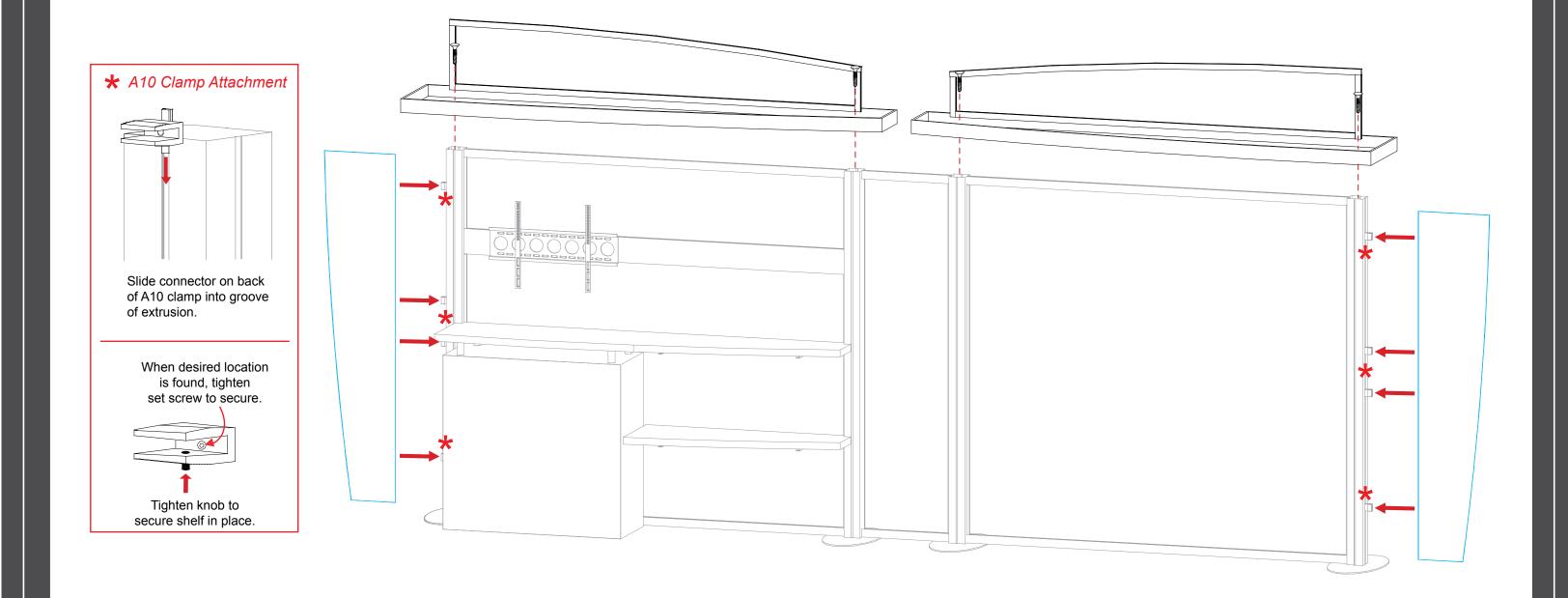
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Steps:

1) Connect Ceiling and Header to top of assembled backwall.

2) Attach graphic wings to outer most vertical extrusions. See A10 Clip Attachment detail.

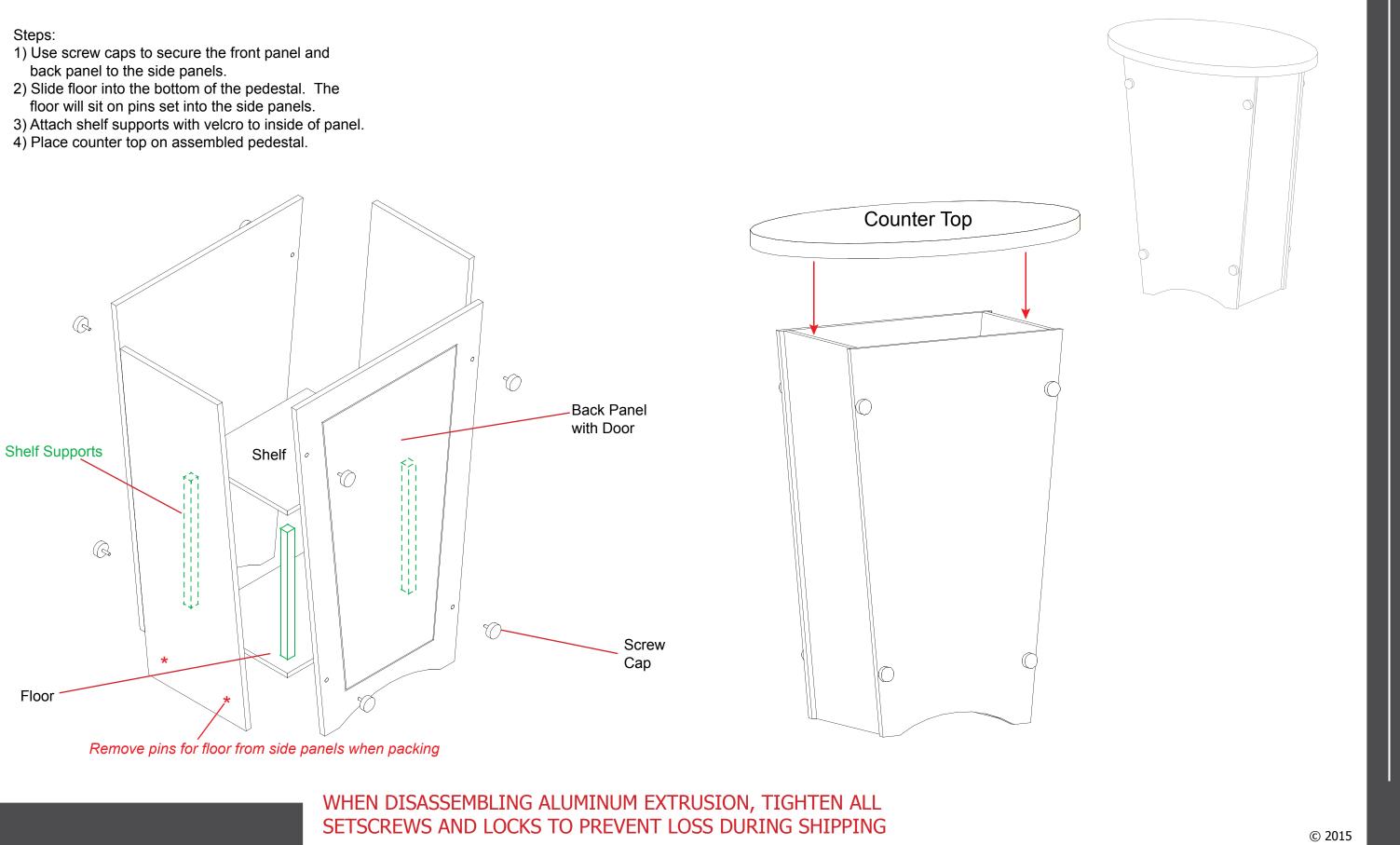


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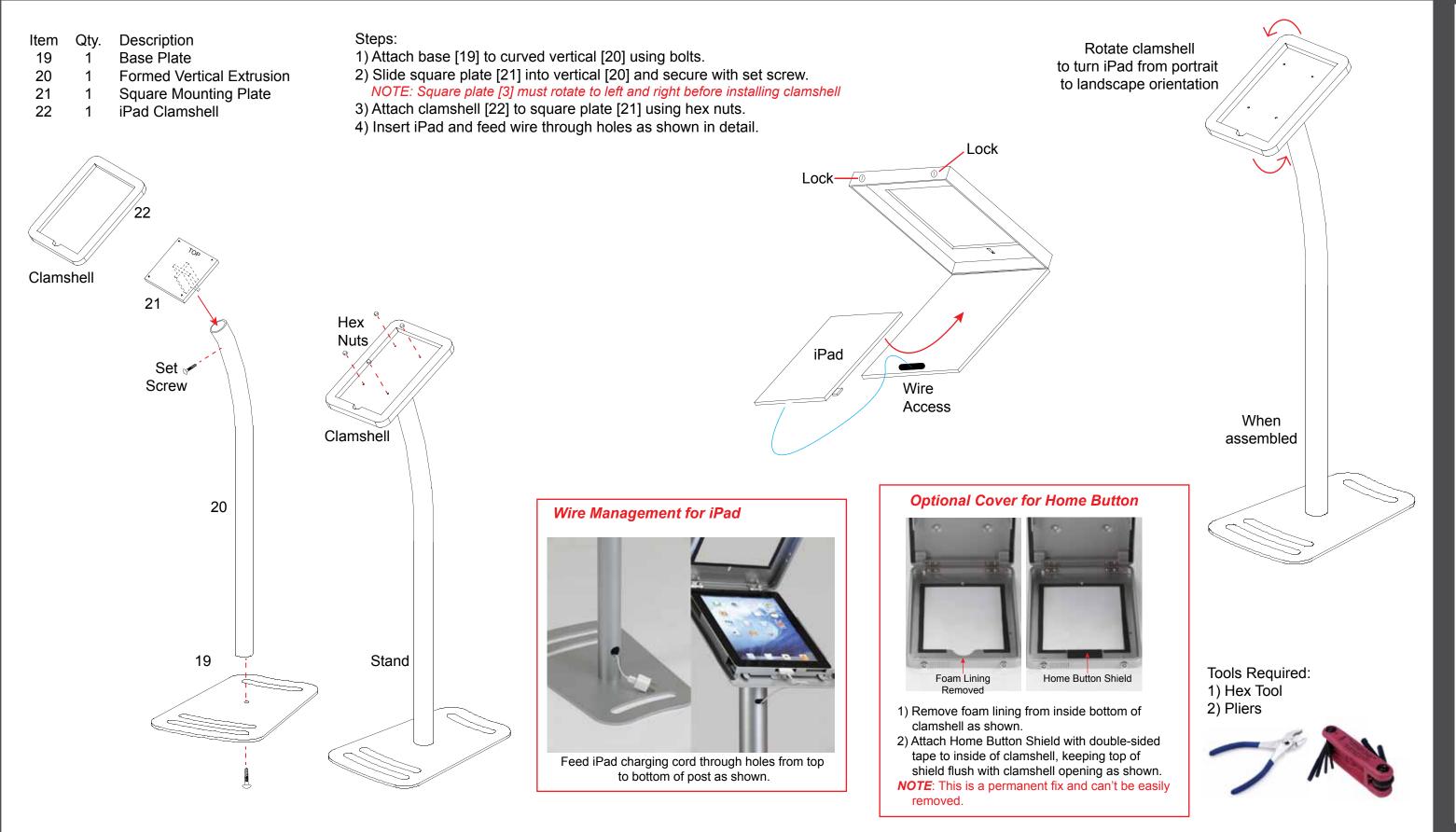
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- back panel to the side panels.



### iPad Kiosk Assembly



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